

Panel bender Blue Bend PB 4

Model	Blue Bend PB 4
Brand	<u>HESSE by DURMA</u>

⌚ approx. 10 weeks from order

€ 718.300,00



General characteristics

Bending length	350 - 2800 mm
Max. sheet length	3050 mm
Max. sheet width	1524 mm
Min. bendable width	150 mm
Max. bending height	254 mm
Max. bending depth	50 mm
Max. sheet rotation area	3300 mm
Bending force	500 to
Pressure force	1000 to
Sheet thickness (420 N/mm ²)	3.2 mm
Sheet thickness (600 N/mm ²)	2.2 mm
Sheet thickness (260 N/mm ²)	4 mm
Min. sheet thickness - mild steel	0.5 mm
Max. bending angle	135 °

Description

Bending with maximum speed, safety, fully automatic tool change and minimal adjustment time. The user-friendly bending center is ready to be the solution partner with its easy-to-use interface and software that facilitates material programming.

easy handling

ergonomic and safe working area

energy saving system

standard bending and tensioning arrangements

CAD-CAM software

control unit Siemens Sinumerik 840 D SL Windows 7 operating system, 2D simulation

remote access feature

network, Ethernet connection

programming via the control unit

ATS - Automatic Tool Change

standard manipulator clamps

bending group crowning system

clamping group crowning system

brushed work table

USB drive

climate in the control box

according to CE rules

Further information

Brochures

- [Durma Biegezentren](#)

Product video

- [CNC Abkantpresse HESSE by DURMA Blue Bend PB 2 & PB 4](#)

Notice

Prices ex location, excluding VAT.

The [General Terms and Conditions of Delivery](#) of the Austrian Association of the Machine and Steel Construction Industry apply.

We only sell under retention of title, the goods remain our unrestricted property until they have been paid for in full.

Price changes and errors excepted.